

Date: Friday, 12/12/2008 10:11:49 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 44039		
Estimate Number	: 10167		
P.O. Number	:	Part Number	: D2526
This Issue	: 12/12/2008 S.O. No. :	Drawing Number	: D2526 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 39804	Material	:
Written By	: <u>JS 08.12.12</u>	Due Date	: 19/12/2008 Qty: 50 Um: Each
Checked & Approved By	:		
Comment	: Est C 05.04.29 Reformat, made on cobra KJ/RF Est Rev:D Fixed Typo 08-07-08 JLM Verified By:EC		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R500 304 SS roundbar .500



Comment: Qty.: 0.1465 f(s)/Unit Total : 7.3238 f(s)
Machine as per Folio FA257 and Dwg D2526
Material: AISI 304+ Round Bar Ø0.500"
(M304R0.500)
Identify for D2526 Batch: M108415

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL
1-Turn Blank as per Dwg D2526
2-Deburr

JS 08/12/13

(52 pcs)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JS 08/12/13

(52 pcs)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

J.F.

08/12/14

(52)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST. 35

JS 08/12/15

(X52)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44039

Part Number: D2526

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



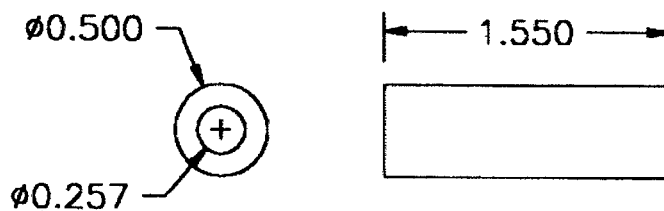
U 08/12-15



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>KE</i>	DRAWING NO. D2526	REV. A SHEET 1 OF 1
DATE 95.12.22		TITLE BUSHING	SCALE 1:1

RELEASED
99.09.30 KE

w/o 44039



MATERIAL: 304/316 SS